

Hazards and Glitches

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Version of 10:29 AM 2-Dec-2021
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Hazards and Glitches

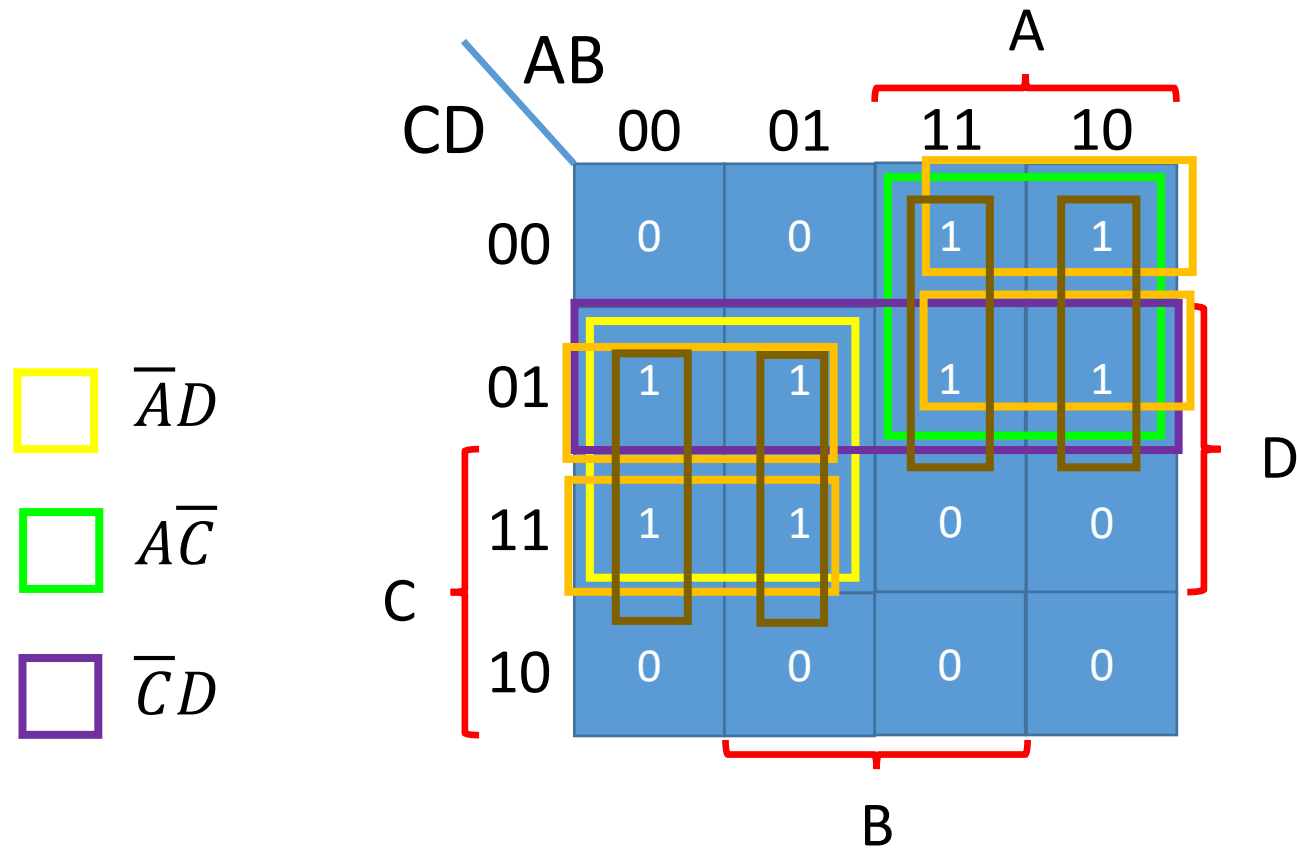
- Glitches
 - An *unwanted pulse* on the output of a combinational logic network
 - A momentary change where the signal should have remained unchanged
- Hazards
 - A circuit that has *the potential to exhibit a glitch* is said to have a hazard

Example Function/Circuit

- $F(A, B, C, D) = \sum m(1, 3, 5, 7, 8, 9, 12, 13)$

CD \ AB		A			
		00	01	11	10
C	00	0	0	1	1
	01	1	1	1	1
	11	1	1	0	0
	10	0	0	0	0

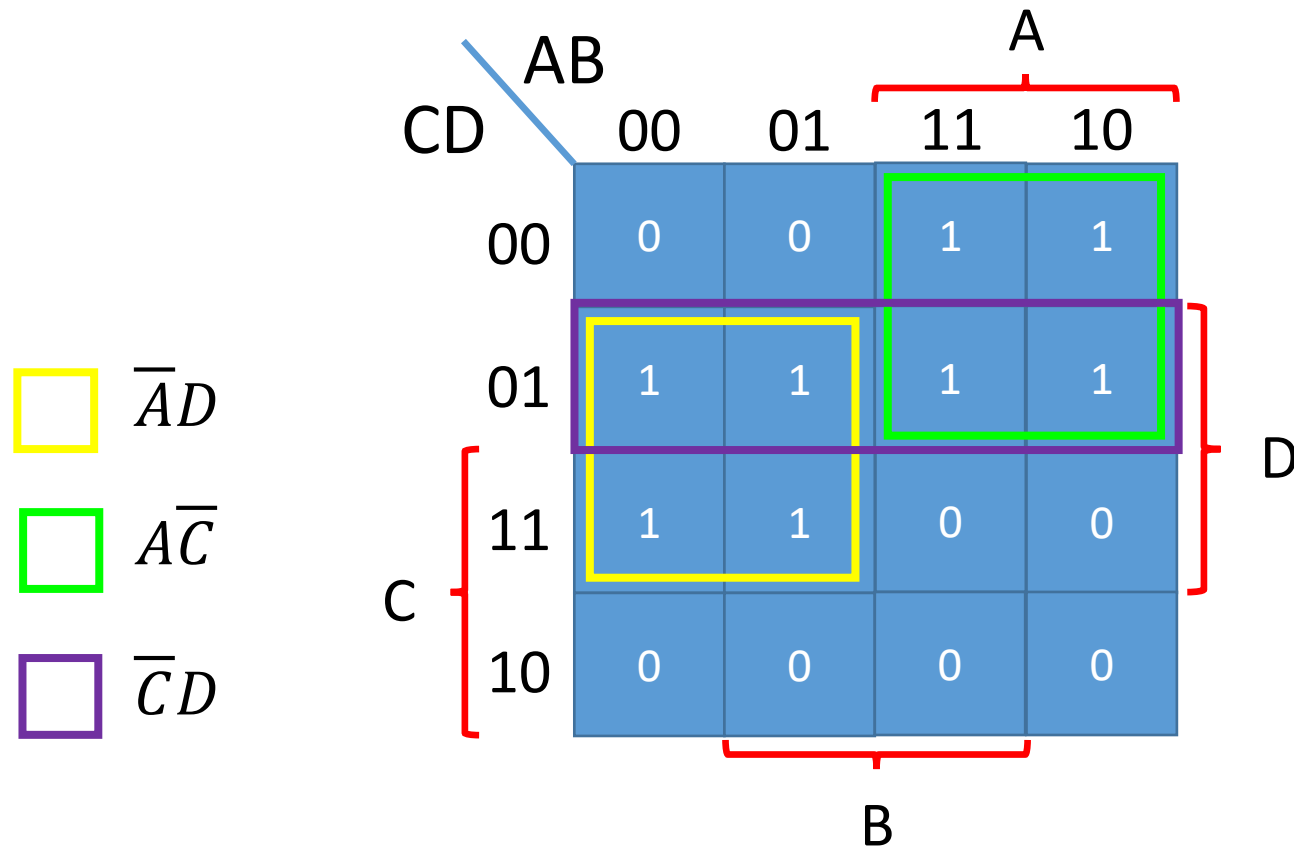
Identify Covering Rectangles



Implicants and Prime Implicants

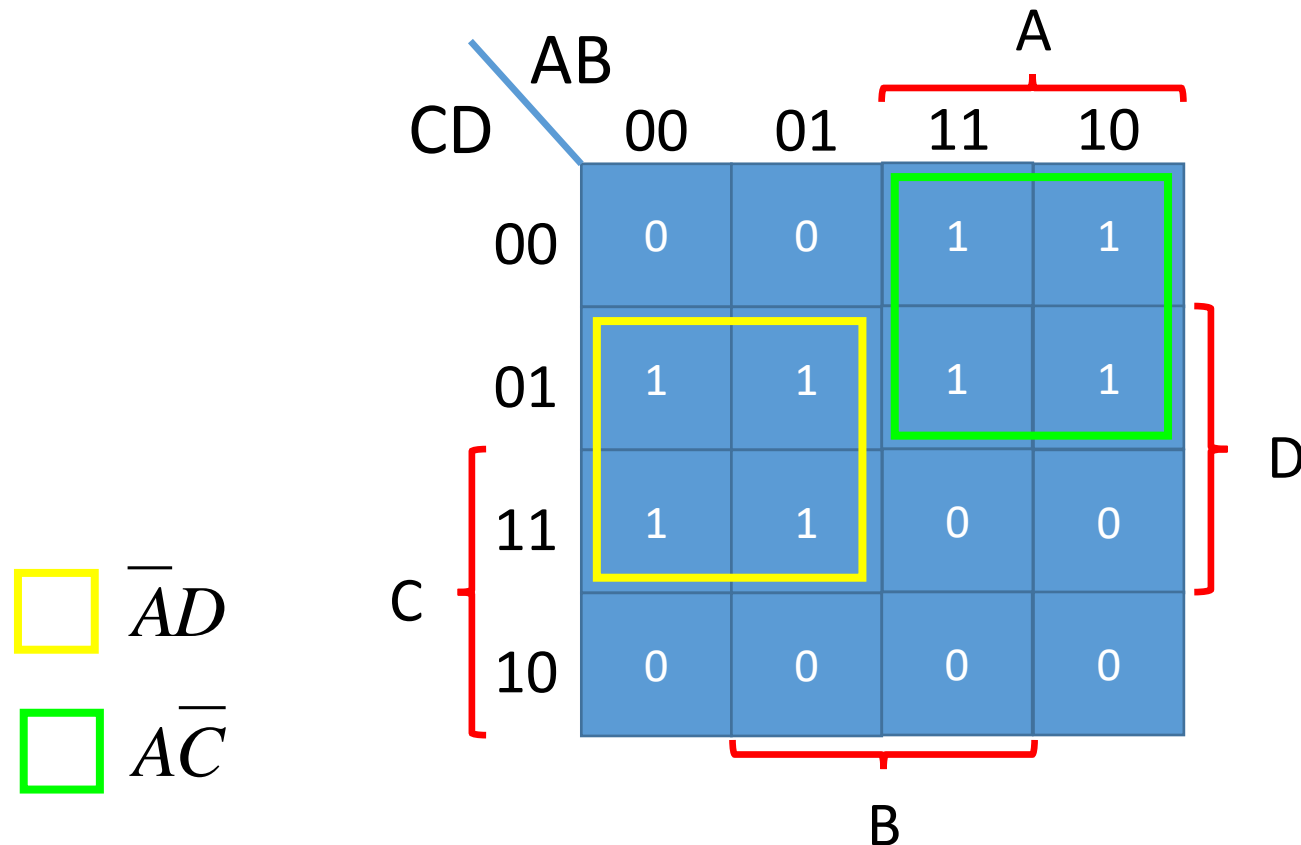
- An **implicant** of a function F is any group of elements that can be combined together in a K-map
- A **prime implicant** is an implicant that cannot be combined with another implicant to eliminate a literal
 - Grow implicants as much as possible to find prime implicants
- Each prime implicant corresponds to a product term in the minimum sum-of-products expression for function F
- After prime implicants are identified, then a Minimum Cover needs to be determined
 - The smallest set of prime implicants are the **essential prime implicants**

Identify Prime Implicants



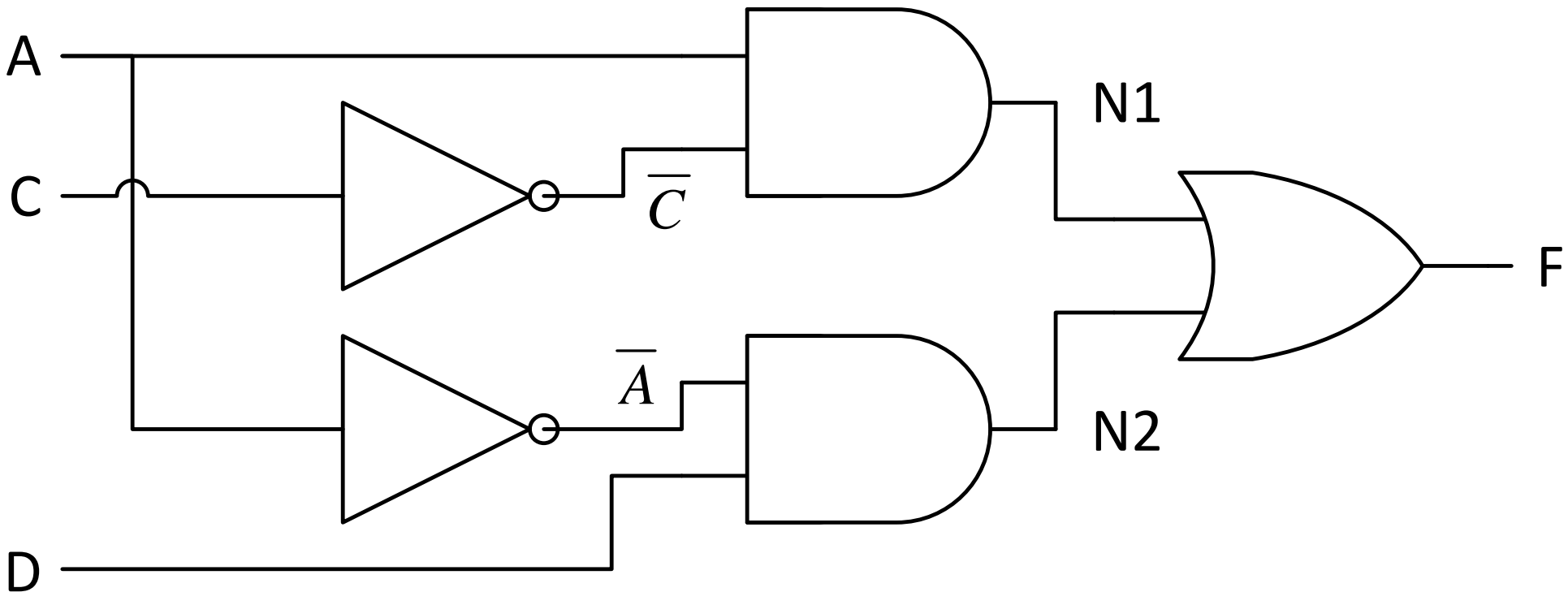
Create Simplified Expression by Finding Essential Prime Implicants in Sum-of-Products Form

- $F(A, B, C, D) = \overline{A}\overline{C} + \overline{A}D$

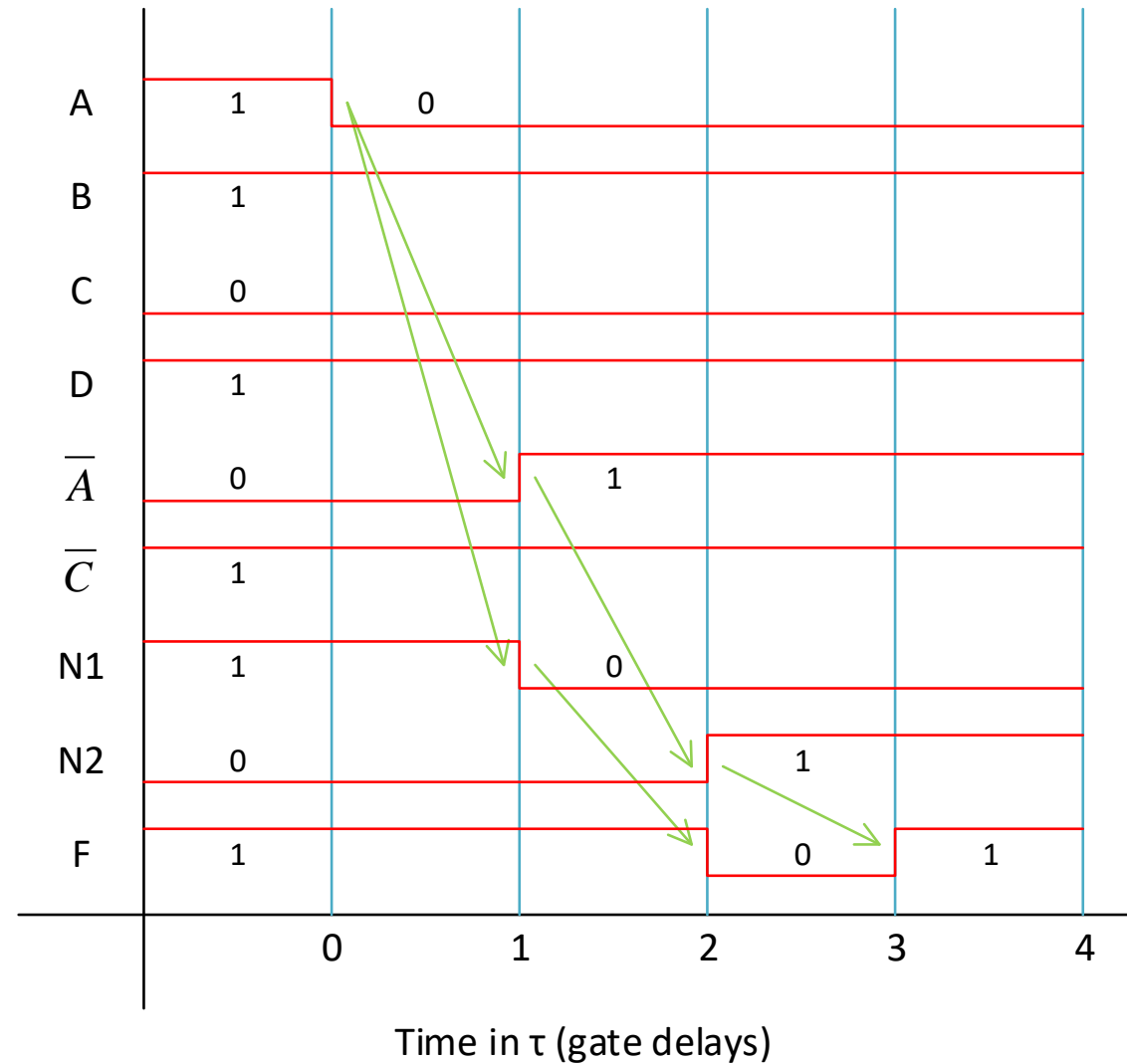


Draw the Corresponding Circuit

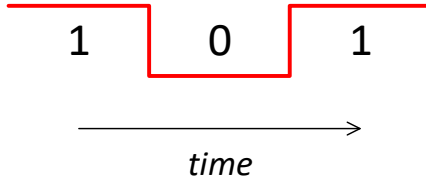
- $F(A, B, C, D) = \overline{A}\overline{C} + \overline{A}D$

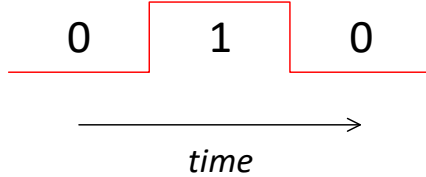


Create the Timing Waveform Diagram

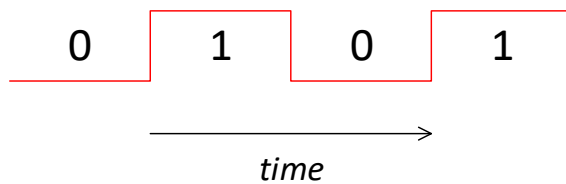


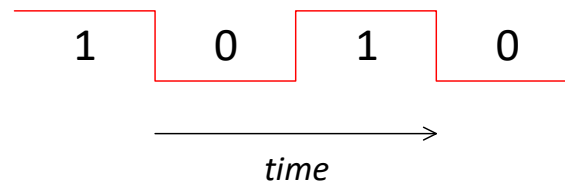
Kinds of Hazards

• Static 1-Hazard: 

• Static 0-Hazard: 

• Dynamic Hazards:





How Our Static 1-Hazard Occurred

- The change in input spanned from one prime implicant to another and that can cause a static 1-glitch
- Such a change in inputs moves from the coverage of one term to the coverage of a different term
 - The output is exposed to possibly exhibit a glitch when not under the coverage of a single term

How to Remove Glitches Caused by Single-bit Input Changes

- If we add redundant prime implicants such that one prime implicant will cover all possible single-bit input change transitions, then there can be no glitches caused by single-bit input changes
- Static 1-Hazard Elimination
 - All static 1-hazards caused by single-bit input change transitions can be found by guaranteeing that each adjacent 1-position (*i.e.*, adjacent on-set elements) in the K-map is covered by a single prime implicant
- Static 0-Hazard Elimination
 - All static 0-hazards caused by single-bit input change transitions can be found by guaranteeing that each adjacent 0-position (*i.e.*, adjacent off-set elements) in the K-map is covered by a single prime implicant

Hazard Elimination

- Adding prime implicants to eliminate static 1-hazards is equivalent to adding terms in the sum-of-products representation
- Adding prime implicants to eliminate static 0-hazards is equivalent to adding factors in the product-of-sums representation

Possible Static Hazards

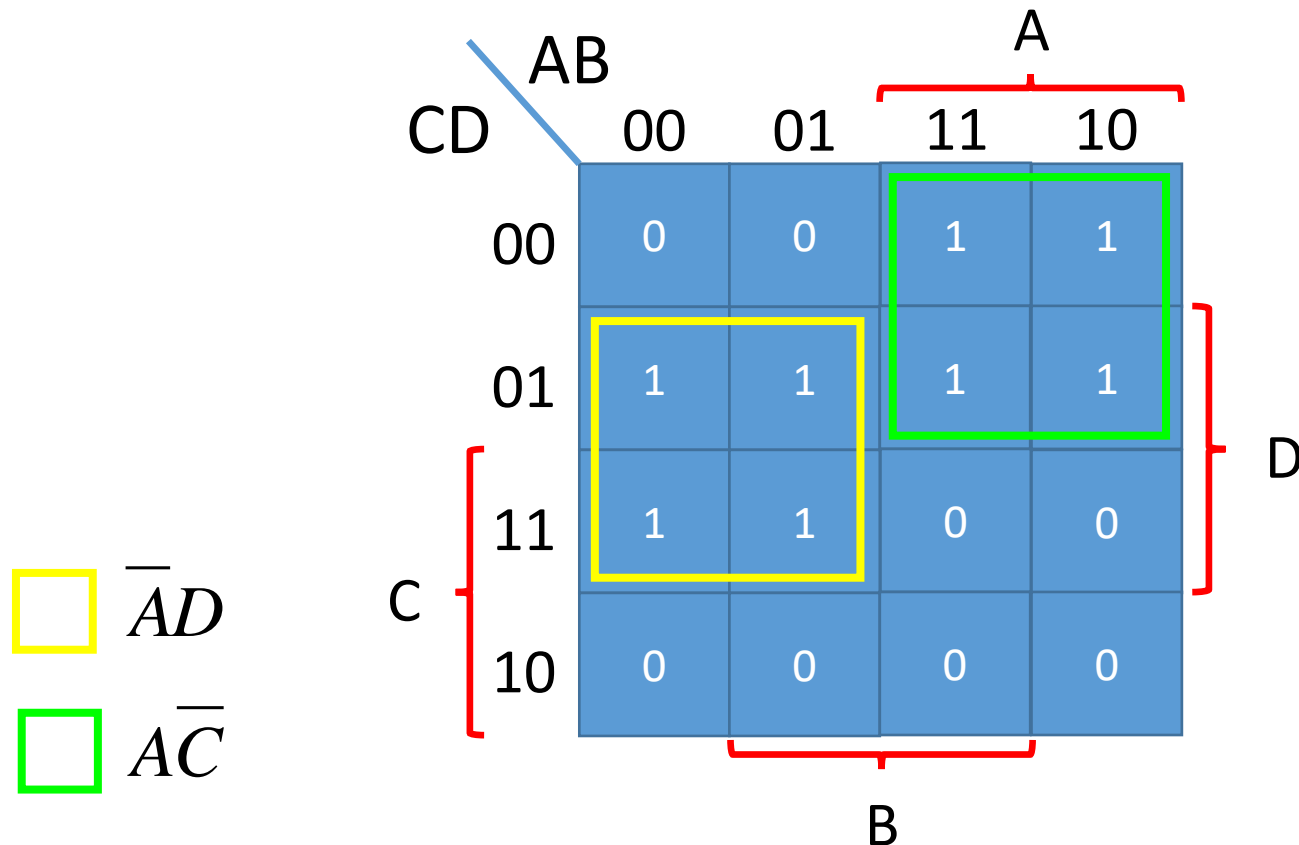
- A two-level expression or circuit (*i.e.*, either sum-of-products or product-of-sums) can never exhibit both static 1-hazards and static 0-hazards from a single-bit input change
 - This is true even if the inputs go through inverters before the two-level logic
- For single-bit input changes,
 - a sum-of-products expression or circuit can exhibit only static 1-hazards
 - Sum-of-products can never exhibit static 0-hazards
 - a product-of-sums expression or circuit can exhibit only static 0-hazards
 - Product-of-sums can never exhibit static 1-hazards

Static Hazards Removal

- Therefore, for single-bit input changes in two-level logic, it is necessary to only remove
 - static 1-hazards in sum-of-products expressions or circuits
 - static 0-hazards in product-of-sums expressions or circuits

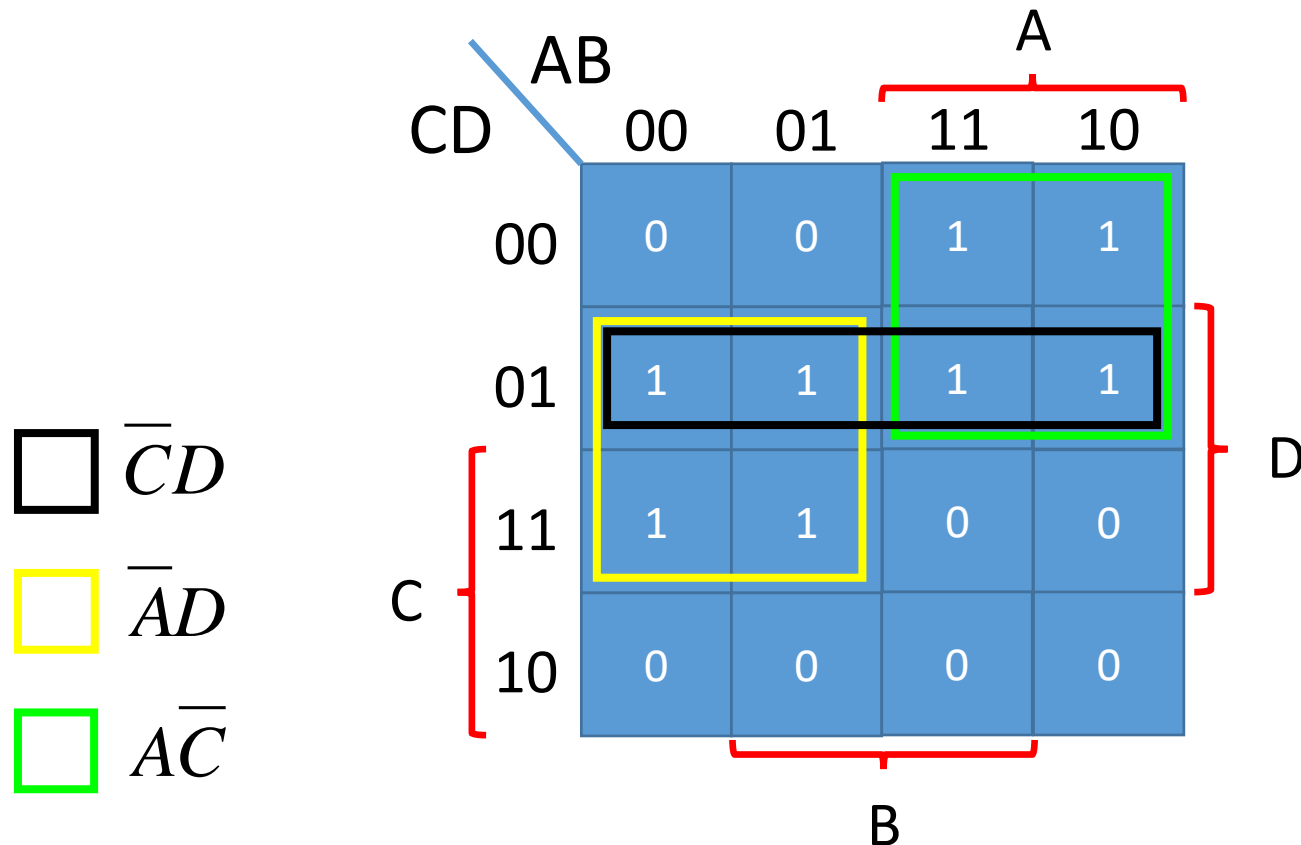
So, Starting with Our Simplified Expression in Sum-of-Products Form

- $F(A, B, C, D) = \overline{A}\overline{C} + \overline{A}D$



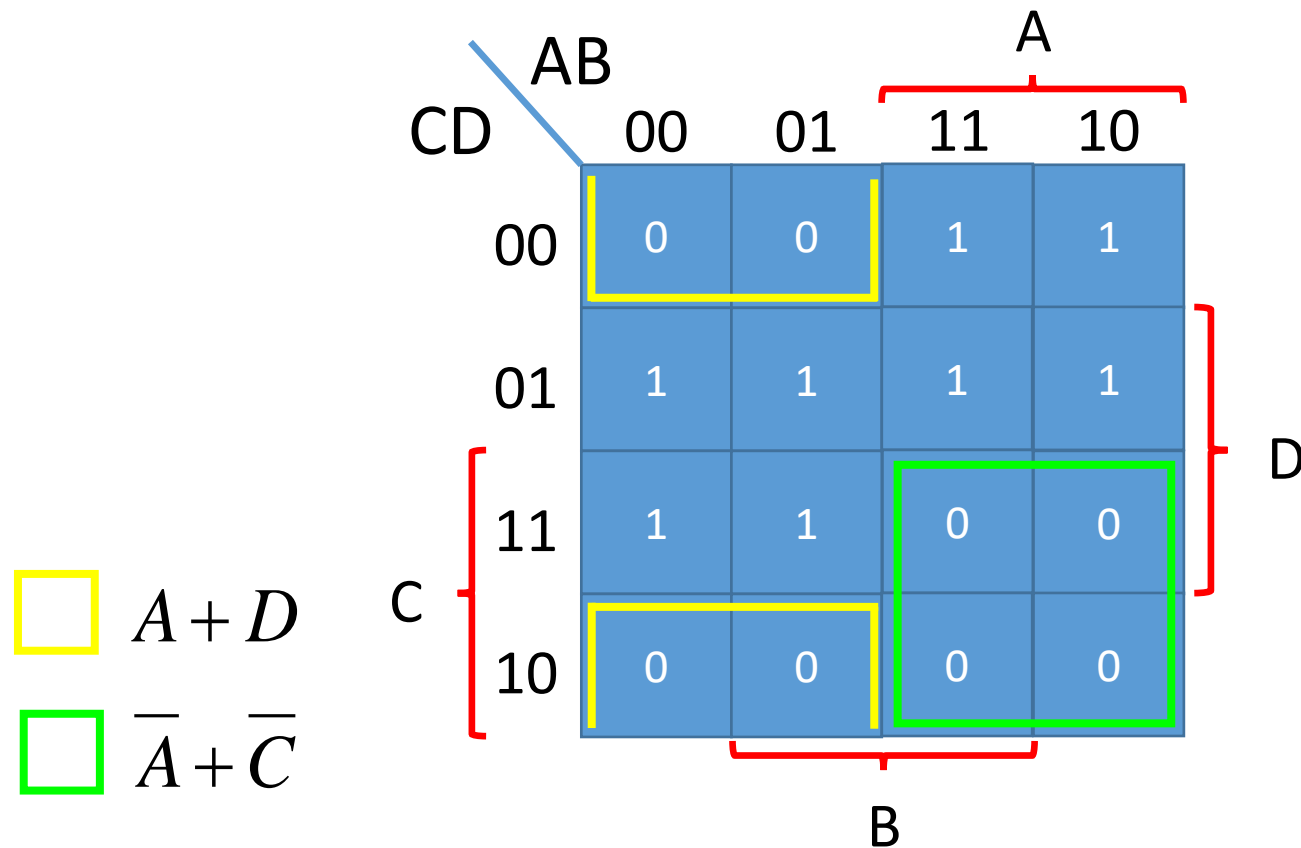
Add Redundant Prime Implicants to Eliminate Static 1-Hazards in Sum-of-Products

- $F(A, B, C, D) = A\bar{C} + \bar{A}D + \bar{C}D$



If *Instead* Creating a *Product-of-Sums* Expression, Find Essential Prime Implicants

- $F(A, B, C, D) = (\bar{A} + \bar{C})(A + D)$



Then, Add Redundant Prime Implicants to Eliminate Static 0-Hazards in *Product-of-Sums*

- $F(A, B, C, D) = (\bar{A} + \bar{C})(A + D)(\bar{C} + D)$

